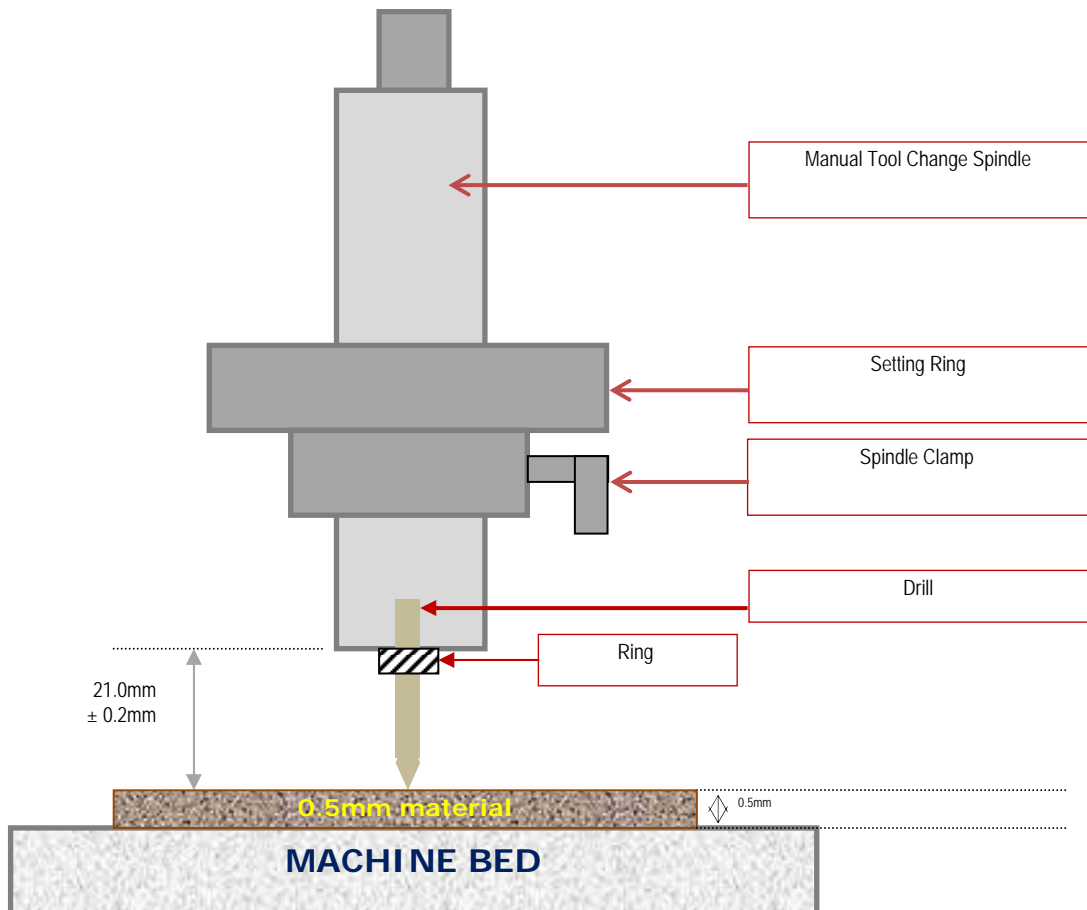


CNC SETTING-UP THE FITTING OF MANUAL TOOL CHANGE SPINDLE.



- 1) Place the Spindle with the drill bit or test pin in the holder with the clamp undone.
- 2) On the machine bed rest a piece of 0.5mm material and slowly move the Z axis down by hand as far as it will go.
- 3) Release the setting ring and then move the spindle up and down until the drill tip is resting on the 0.5mm material.
- 4) Clamp the spindle in place and then making sure that the setting ring is resting on top of the clamping part, tighten the setting ring.

This now means that the height of the spindle will be set correctly for your machine.