

How to Sublimate a Mug



Using a Mega 70-1500 Mug Press or Mega 70-1500-MULTI Mug Press



- 1) Print your design onto sublimation paper as normal.



- 2) Trim the image and any black lines from a template you may have used.



- 3) As per the supplied instructions fit the heater band for your Mug and adjust the press for its circumference. Turn on the mug press and set to 180°C idle temperature and a pressing temperature of 185°C. The pressing time should be 15 seconds. This time allows for the delay it will take the machine to reach the pressing temperature once a room temperature mug is inserted. If the press reaches that temperature quickly then the 15 seconds can be increased.



- 4) Place the image face down and add heat tape to either side.



- 5) Tape the image to the mug.



6) Insert the mug in the press close the handle and press the square start button. The temperature will fall before rising to the press temperature of 185°C and the time will only then count down.

When the buzzer sounds press the square start button to silence.



7) Carefully remove the mug from the press by only touching the cool handle. **DO NOT** touch the hot mug sides that has been in contact with the heater band. Immediately immerse in water to cool and prevent blurred images from continuous outgassing.



8) Remove the paper from the Mug



9) Dry your finished mug.

ALUMINIUM WATER BOTTLES – remove all plastic parts.

Idle temperature: 180°C (356°F)

Pressing temperature: 185°C (365°F)

Pressing time: 15 seconds

Pressure: Low

version: 1015

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