

How to Sublimate a Mug



Using a Mega 70-1500 Mug Press or Mega 70-1500-MULTI Mug Press



- 1) Print your design onto sublimation paper as normal.



- 2) Trim the image and any black lines from a template you may have used.



- 3) As per the supplied instructions fit the heater band for your Mug and adjust the press for its circumference. Turn on the mug press and set to 180°C idle temperature and a pressing temperature of 185°C. The pressing time should be 15 seconds. This time allows for the delay it will take the machine to reach the pressing temperature once a room temperature mug is inserted. If the press reaches that temperature quickly then the 15 seconds can be increased.



- 4) Place the image face down and add heat tape to either side.



- 5) Tape the image to the mug.



- 6) Insert the mug in the press close the handle and press the square start button. The temperature will fall before rising to the press temperature of 185°C and the time will only then count down.



- 7) When the buzzer sounds press the square start button to silence it.

Carefully remove the **VERY HOT** mug and paper.



- 8) Immerse in water to cool and prevent blurred images from continuous outgassing.



- 9) Dry your finished mug.

ALUMINIUM WATER BOTTLES – remove all plastic parts.

Idle temperature: 180°C (356°F)

Pressing temperature: 185°C (365°F)

Pressing time: 15 seconds

Pressure: Low

version: 1015

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